

LHD Hydraulic Cabin Presentation

October 2006

Project Origin/History

- Project started as a response to a roll-over incident underground
- Project seeks to address the following issues found lacking by today's standards in tradition LHD vehicles:
- > Ergonomics/Driver comfort
- > Certified roll-over/falling object protection
- Operator visibility issues

Sandvik Mining and Construction



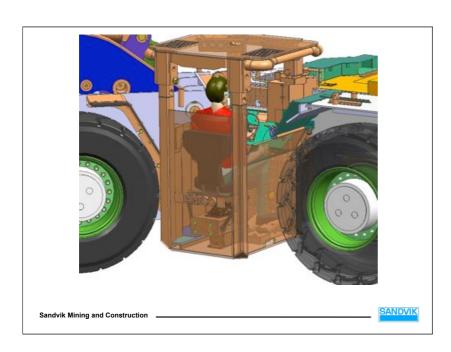


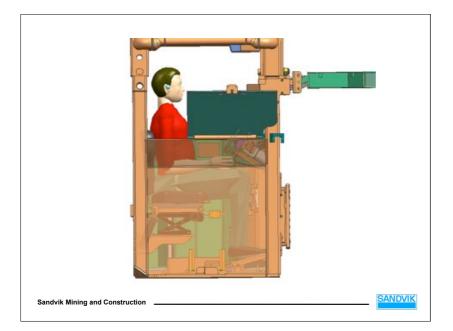
Ergonomics/Driver comfort

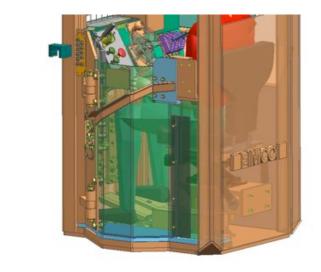
- ➤ All design work was completed utilising 3D CAD allowing a virtual model of the finished product
- ➤ This in turn has enabled a virtual 3D representation of a 5th and 95th percentile operator to be moved about the cabin to simulate arm and leg movements for placement of controls
- ➤ Operator cabin space has been increased for greater driver comfort

Sandvik Mining and Construction _









Sandvik Mining and Construction



Certified roll-over/falling object protection

- Certified ROPS to AS2294
- Certified FOPS to AS2294
- > ROPS structure to be built around an Ergonomic cabin space envelope
- > Design has been an integration of Underground Operational Requirements, Engineering Standards, Ergonomics, Specific Machine Requirements, Durability & Cost

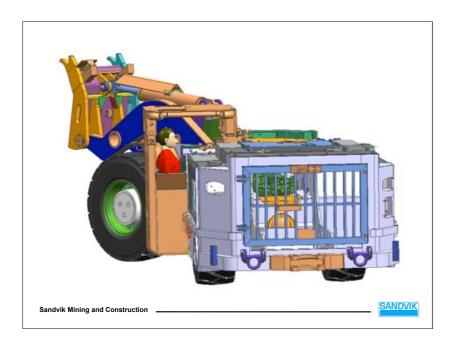
Sandvik Mining and Construction



Operator Visibility Issues

- > ROPS structure designed to move 500mm in the vertical direction relative to the machine chassis
- > Cabin can be lowered for low roof heights and raised for greater driver visibility
- Operator stays seated with a fastened seat belt at all times
- > The practice of operators standing unrestrained while operating these vehicles has been eliminated
- > Very difficult to change the traditional 'culture' of the end user of these LHD machines





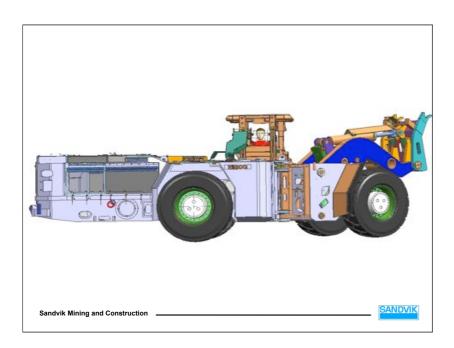






Sandvik Mining and Construction __







The Future

- Prototype has been in the field for 12 months without incident, however one iteration of pedal design has been required
- Presently have orders for the following LHD models: 913 retrofit, ED7 & ED10
- Presently investigating the use of cabin mounted screens with fore-aft camera's for low height applications

Sandvik Mining and Construction	lyik Mining and Construction	SANDVIK
Canavik imining and Construction		